

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Product name : NM 317
Product code : NM317

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Industrial use
Use of the substance/mixture : Adhesives

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

LABORD GLUECOM FRANCE
ZA Les Loges Chemin des 50 Arpents
91180 Saint Germain Lès Arpajon
France
T +33 (0) 160 855 200
reglementation@labord.com

1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH Birmingham	0344 892 0111	Only for healthcare professionals
United Kingdom	Guy's & St Thomas' Poisons Unit Medical Toxicology Unit, Guy's & St Thomas' Hospital Trust	Avonley Road SE14 5ER London	+44 20 7188 7188	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flammable liquids, Category 2 H225
Skin corrosion/irritation, Category 2 H315
Serious eye damage/eye irritation, Category 2 H319
Specific target organ toxicity – Single exposure, Category 3, Narcosis H336
Hazardous to the aquatic environment – Chronic Hazard, Category 2 H411

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

See below for route-specific details.

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2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



Signal word (CLP) :

Danger

Contains :

Ethyl acetate, Heptane

Hazard statements (CLP) :

H225 - Highly flammable liquid and vapour.

H315 - Causes skin irritation.

H319 - Causes serious eye irritation.

H336 - May cause drowsiness or dizziness.

H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements (CLP) :

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

No smoking.

P261 - Avoid breathing vapours.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing.

Rinse skin with water or shower.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P370+P378 - In case of fire: Use alcohol resistant foam, extinguishing powder, sand to

extinguish.

P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

EUH-statements :

EUH208 - Contains Rosin, Disulfiram. May produce an allergic reaction.

2.3. Other hazards

Other hazards which do not result in classification : None under normal conditions.

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

Component	
Ethyl acetate (141-78-6)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Ethyl acetate	CAS-No.: 141-78-6 EC-No.: 205-500-4 EC Index-No.: 607-022-00-5 REACH-no: 01-2119475103-46	< 50	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336

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Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Acetone substance with a Community workplace exposure limit	CAS-No.: 67-64-1 EC-No.: 200-662-2 EC Index-No.: 606-001-00-8 REACH-no: 01-2119471330-49	< 25	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336
Heptane	CAS-No.: 64742-49-0 EC-No.: 927-510-4 REACH-no: 01-2119475515-33	< 25	Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411
Propyl acetate	CAS-No.: 109-60-4 EC-No.: 203-686-1 EC Index-No.: 607-024-00-6	< 10	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336
Hydrocarbons, C7-C8, cyclics	EC-No.: 927-033-1 REACH-no: 01-2119486992-20	< 10	Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411
zinc oxide	CAS-No.: 1314-13-2 EC-No.: 215-222-5 EC Index-No.: 030-013-00-7	<1	Aquatic Acute 1, H400 Aquatic Chronic 1, H410
Rosin	CAS-No.: 8050-09-7 EC-No.: 232-475-7 EC Index-No.: 650-015-00-7	< 1	Skin Sens. 1, H317
Disulfiram	CAS-No.: 97-77-8 EC-No.: 202-607-8 EC Index-No.: 006-079-00-8	< 1	Acute Tox. 4 (Oral), H302 Skin Sens. 1, H317 STOT RE 2, H373 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
Xylene substance with a Community workplace exposure limit	CAS-No.: 1330-20-7 EC-No.: 215-535-7 EC Index-No.: 601-022-00-9 REACH-no: 01-2119488216-35	< 0.1	Flam. Liq. 3, H226 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Move the affected person to the fresh air. Allow the victim to rest. If you feel unwell, seek medical advice (show the label where possible).
- First-aid measures after skin contact : Gently wash with plenty of soap and water. Seek medical attention if ill effect or irritation develops.
- First-aid measures after eye contact : Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Ensure adequate flushing of eyes by separating eyelids with the fingers. Take victim to an ophthalmologist if irritation persists.
- First-aid measures after ingestion : Do not induce vomiting. Rinse mouth. Seek medical advice (show the label where possible).

4.2. Most important symptoms and effects, both acute and delayed

No additional information available

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Alcohol resistant foam. Carbon dioxide. Water spray. Dry powder.
Unsuitable extinguishing media : Strong water jet.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Heavier than air, vapours may travel long distances along ground, ignite and flash back to source.
Explosion hazard : May form flammable/explosive vapour-air mixture.
Hazardous decomposition products in case of fire : Incomplete combustion releases dangerous carbon monoxide, carbon dioxide and other toxic gases.

5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.
Protection during firefighting : Use self-contained breathing apparatus when in close proximity to fire. Do not attempt to take action without suitable protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate every possible source of ignition. No open flames. No smoking. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment : Equip cleanup crew with proper protection.
Emergency procedures : Evacuate and limit access.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Use suitable disposal containers.
Other information : Recover the cleaning water for later disposal.

6.4. Reference to other sections

Refer to sections 8 and 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Provide good ventilation in process area to prevent formation of vapour. Provide proper grounding. Take precautionary measures against static discharge. No open flames. No smoking. Store and handle as though always a potential fire and health hazard exists.
Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Provide local exhaust or general room ventilation. No open flames, no sparks, and no smoking.

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Storage conditions	: Store in dry, cool, well-ventilated area. Use special care to avoid static electric charges. Keep container tightly closed. Protect from heat and direct sunlight. Keep out of frost. See product bulletin for detailed information.
Packaging materials	: Original packaging.

7.3. Specific end use(s)

Industrial.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

Acetone (67-64-1)	
EU - Indicative Occupational Exposure Limit (IOEL)	
IOEL TWA	1210 mg/m ³
IOEL TWA [ppm]	500 ppm
United Kingdom - Occupational Exposure Limits	
WEL TWA (OEL TWA) [1]	1210 mg/m ³
WEL TWA (OEL TWA) [2]	500 ppm
WEL STEL (OEL STEL)	3620 mg/m ³
WEL STEL (OEL STEL) [ppm]	1500 ppm
Ethyl acetate (141-78-6)	
United Kingdom - Occupational Exposure Limits	
WEL TWA (OEL TWA) [2]	200 ppm
WEL STEL (OEL STEL) [ppm]	400 ppm
Propyl acetate (109-60-4)	
United Kingdom - Occupational Exposure Limits	
WEL TWA (OEL TWA) [1]	849 mg/m ³
WEL TWA (OEL TWA) [2]	200 ppm
WEL STEL (OEL STEL)	1060 mg/m ³
WEL STEL (OEL STEL) [ppm]	250 ppm
Xylene (1330-20-7)	
EU - Indicative Occupational Exposure Limit (IOEL)	
IOEL TWA	221 mg/m ³
IOEL TWA [ppm]	50 ppm
IOEL STEL	442 mg/m ³
IOEL STEL [ppm]	100 ppm
United Kingdom - Occupational Exposure Limits	
WEL TWA (OEL TWA) [1]	220 mg/m ³
WEL TWA (OEL TWA) [2]	50 ppm
WEL STEL (OEL STEL)	441 mg/m ³
WEL STEL (OEL STEL) [ppm]	100 ppm

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Rosin (8050-09-7)	
United Kingdom - Occupational Exposure Limits	
WEL TWA (OEL TWA) [1]	0.05 mg/m ³
WEL STEL (OEL STEL)	0.15 mg/m ³

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Provide local exhaust or general room ventilation to minimize mist and/or vapour concentrations.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Chemical goggles or safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Non-static creating clothing and conductive shoes should be worn

Hand protection:

Chemical resistant gloves (according to European standard NF EN 374 or equivalent)

8.2.2.3. Respiratory protection

Respiratory protection:

In case of vapour formation use adequate respirator. In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Colour : light yellow.

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Odour	: Characteristic.
Odour threshold	: Not determined
Melting point	: Not available
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not available
Explosive limits	: Not available
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: - 31°C
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: $\approx 2111 \text{ mm}^2/\text{s}$
Viscosity, dynamic	: $\approx 1900 \text{ mPa}\cdot\text{s}$ (+/- 100) @ 23°C
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: $0.89 - 0.91 \text{ g/cm}^3$
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Highly flammable liquid and vapour.

10.2. Chemical stability

Stable at ambient temperature and under normal conditions of use.

10.3. Possibility of hazardous reactions

Vapour mixes readily with air, forming explosive mixtures. Fire/explosion hazard.

10.4. Conditions to avoid

No flames, no sparks. Eliminate all sources of ignition. Heat. Overheating. Avoid the build-up of electrostatic charge. Gel.

10.5. Incompatible materials

Strong reducing agents. Strong oxidizers. Strong acids. Bases. Halogenated compounds. Ethanolamine. Alkali metals. Peroxides. Phosphorus.

10.6. Hazardous decomposition products

Thermal decomposition generates : Carbon oxides (CO, CO₂). Hydrogen chloride. Organic acids. Aldehydes. Hydrocarbons. Metallic oxides. alcohols.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (dermal)	: Not classified (Based on available data, the classification criteria are not met)

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Acute toxicity (inhalation) : Not classified (Based on available data, the classification criteria are not met)

Acetone (67-64-1)

LD50 oral rat	5800 mg/kg (OECD 401)
LD50 dermal rat	> 15800 mg/kg

Ethyl acetate (141-78-6)

LD50 oral rat	5600 mg/kg
LD50 dermal rabbit	18000 mg/kg

Xylene (1330-20-7)

LD50 oral rat	4300 mg/kg
LD50 dermal rabbit	> 1700 mg/kg
LC50 Inhalation - Rat [ppm]	5000 ppm/4h

Rosin (8050-09-7)

LD50 oral rat	7600 mg/kg
LD50 dermal rat	> 2000 mg/kg

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye irritation.
Respiratory or skin sensitisation : Not classified (Based on available data, the classification criteria are not met)
Germ cell mutagenicity : Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity : Not classified (Based on available data, the classification criteria are not met)
Reproductive toxicity : Not classified (Based on available data, the classification criteria are not met)
STOT-single exposure : May cause drowsiness or dizziness.

Acetone (67-64-1)

STOT-single exposure	May cause drowsiness or dizziness.
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Ethyl acetate (141-78-6)

STOT-single exposure	May cause drowsiness or dizziness.
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Propyl acetate (109-60-4)

STOT-single exposure	May cause drowsiness or dizziness.
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Heptane (64742-49-0)

STOT-single exposure	May cause drowsiness or dizziness.
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Hydrocarbons, C7-C8, cyclics

STOT-single exposure	May cause drowsiness or dizziness.
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STOT-repeated exposure : Not classified (Based on available data, the classification criteria are not met)

Disulfiram (97-77-8)

STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.
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Aspiration hazard : Not classified (Based on available data, the classification criteria are not met)

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Viscosity, kinematic	≈ 2111 mm ² /s
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11.2. Information on other hazards

No additional information available

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SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute) : Not classified

Hazardous to the aquatic environment, long-term (chronic) : Toxic to aquatic life with long lasting effects.

Acetone (67-64-1)

LC50 - Fish [1]	5540 mg/l/96h (Onchorhynchus mykiss)
EC50 - Crustacea [1]	8800 mg/l/48h (Daphnia magna)

Ethyl acetate (141-78-6)

LC50 - Fish [1]	230 mg/l/96h (Pimephales promelas)
EC50 - Crustacea [1]	717 mg/l/48h (Daphnia magna)
ErC50 algae	3300 mg/l/48h (Desmodesmus subspicatus)

Xylene (1330-20-7)

LC50 - Fish [1]	11.9 – 25.1 mg/l/96h (Oncorhynchus mykiss)
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Rosin (8050-09-7)

LC50 - Fish [1]	> 1000 mg/l/96h (Danio rerio)
EC50 - Crustacea [1]	> 750 mg/l/48h (Daphnia magna)
ErC50 algae	> 1000 mg/l/72h (Pseudokirchneriella subcapitata)

12.2. Persistence and degradability

Ethyl acetate (141-78-6)

Persistence and degradability	Readily biodegradable. 79 % biodegradation /20. days.
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Rosin (8050-09-7)

Persistence and degradability	Readily biodegradable.
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12.3. Bioaccumulative potential

Ethyl acetate (141-78-6)

BCF - Fish [1]	30
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12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

Other adverse effects : None known

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of this material and its container at hazardous or special waste collection point.

SECTION 14: Transport information

In accordance with ADR

14.1. UN number or ID number

UN-No. (ADR) : UN 1133

14.2. UN proper shipping name

Proper Shipping Name (ADR) : ADHESIVES
Transport document description (ADR) : UN 1133 ADHESIVES, 3, II, (D/E), ENVIRONMENTALLY HAZARDOUS

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR) : 3
Danger labels (ADR) : 3



14.4. Packing group

Packing group (ADR) : II

14.5. Environmental hazards

Dangerous for the environment : Yes
Other information : No supplementary information available

14.6. Special precautions for user

Special transport precautions : Actions in the event of an accident or emergency: The driver shall not attempt to deal with any fire of the load, No open flames. No smoking, Keep public away from danger area, NOTIFY POLICE AND FIRE BRIGADE IMMEDIATELY

Overland transport

Classification code (ADR) : F1
Special provisions (ADR) : 640C
Limited quantities (ADR) : 5I
Excepted quantities (ADR) : E2
Vehicle for tank carriage : FL
Transport category (ADR) : 2
Hazard identification number (Kemler No.) : 33
Orange plates :



Tunnel restriction code (ADR) : D/E
EAC code : •3YE

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

Contains no substance(s) listed on the REACH Candidate List

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Contains substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

ANNEX II REPORTABLE EXPLOSIVES PRECURSORS

List of substances on their own or in mixtures or in substances for which suspicious transactions and significant disappearances and thefts are to be reported to the relevant national contact point within 24 hours.

Name	CAS-No.	Combined Nomenclature code (CN)	Combined Nomenclature code for mixture without constituents which would determine classification under another CN code
Acetone	67-64-1	2914 11 00	ex 3824 99 92

Please see https://ec.europa.eu/home-affairs/system/files/2021-11/list_of_competent_authorities_and_national_contact_points_en.pdf

Other information, restriction and prohibition : Ensure all national/local regulations are observed.
regulations

Contains substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

Name	CN designation	CAS-No.	CN code	Category	Threshold	Annex
Acetone		67-64-1	2914 11 00	Catégorie 3		Annexe I

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes:

This sheet was updated (refer to the date at the top of this page).

Indication of changes			
Section	Changed item	Change	Comments
1.1	Additional information	Added	
2			
3			

Full text of H- and EUH-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment – Chronic Hazard, Category 1

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Full text of H- and EUH-statements:	
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Asp. Tox. 1	Aspiration hazard, Category 1
EUH208	Contains Rosin, Disulfiram. May produce an allergic reaction.
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 2	Flammable liquids, Category 2
Flam. Liq. 3	Flammable liquids, Category 3
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
STOT RE 2	Specific target organ toxicity – Repeated exposure, Category 2
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Narcosis

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:		
Flam. Liq. 2	H225	Calculation method
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method
STOT SE 3	H336	Calculation method
Aquatic Chronic 2	H411	Calculation method

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.